

704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525 Ref. No. AC/EFF/17-18/065

Date: 13-07-2017

Intas Pharmaceuticals Ltd.,

Plot No. 457, 458, Sarkhej - Bavala Highway,

Vil.: Matoda - 382 210, Ta.: Sanand,

Dist.: Ahmedabad.

# Sub. : ANALYSIS REPORT OF YOUR TREATED EFFLUENT SAMPLE.

Sample drawn by

: Akshar Consultants.

Sample collection date : 07-07-2017.

Sr. No.	Parameter	June 1	Result	GPCB Limit
01	рН		7.90	6.5 - 8.5
02	Temperature ( Deg. C )		32.00	40.00
03	Colour ( Pt-Co unit )		20.00	100.00
04	Total Suspended Solids		84.00	100.00
05	Oil & Grease		3.00	10.00
06	Sulphides		0.30	2.00
07	Ammonical Nitrogen		15.25	50.00
80	Total Chromium		N. D. *	2.00
09	Hexavalent Chromium	125	N. D. *	0.10
10	Copper		N. D. *	3.00
11	Lead	10.11	N. D. *	0.10
12	Mercury		N. D. *	0.01
13	Nickel		N. D. *	3.00
14	Zinc		N. D. *	5.00
15	COD	Highly	96.00	100.00
16	BOD		26.00	30.00
17	Chlorides		560.00	600.00
18	Sulphates	1. 1.000	236.00	1000.00
19	Total Dissolved Solids	NO.51 12	2080.00	2100.00
20	Sodium Absorption Ratio	1 m	22.95	26.00
21	Arsenic		N. D. *	0.20
22	Cadmium	1 11 204	N. D. *	2.00
23	Insecticide / Pesticide	S. Error	Absent	Absent
24	Bio – assay Test	96	survival of fish after hrs. in 100 % effluent	90 % survival of fish after 96 hrs. in 100 % effluent

Note: All parameters except pH, Temperature & Colour are expressed in mg/L.

N.D.\* : Not Detected in mg/L.

ANALYSED BY,

For AKSHAR CONSULTANTS,

D. J. Parell

(Authorised Signatory)

(Analyst)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/17-18/267

Date: 13-07-2017

#### STACK SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date: 07-07-2017
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil. : Matoda – 382 210. Ta. Sanand, Dist. : Ahmedabad.	TIME: 12:30 PM
SAMPLI		FUEL USED : HSD

## DUST CONCENTRATION ( PM ) DATA

132.00	
7.95	
30.00	
10.00	
0.60	
28.93	
	7.95 30.00 10.00 0.60

#### GAS CONCENTRATION DATA

Sampling duration (min.)	30.00
Gas flow-rate ( litres per min.)	5.00
Volume of gas sampled at NTP conditions (cu. m.)	0.150

## RESULTS

PARAMETER	m March	CONCENTRATION	<b>GPCB Limit</b>
		mg/Nm3	
Particulate matter	(PM)	48. 22	50 mg/Nm <sup>3</sup>
Sulphur Di-oxide	(SO <sub>2</sub> )	88.35	200 mg/Nm <sup>3</sup>
Nitrogen Di-oxide	(NO <sub>2</sub> )	27.60	400 mg/Nm <sup>3</sup>
Hydrochloric Acid	(HCl)	18.24	50 mg/Nm <sup>3</sup>
Ammonia	(NH <sub>3</sub> )	41.60	175 mg/Nm <sup>3</sup>

Note: NTP conditions have been taken as 25 Deg. C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

D. J. Parell

(Authorised Signatory)

(Analyst)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/17-18/265

Date: 13-07-2017

## SCRUBBER SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 07-07-2017
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil. : Matoda – 382 210. Ta. Sanand, Dist. : Ahmedabad.	TIME: 11:00 AM
SAMPLING LOCATION	: Vent attached to reaction vessel of API Plant.	

## GAS CONCENTRATION DATA

Sampling duration ( min.)	30.00
Gas flow-rate ( litres per min.)	5.00
Volume of gas sampled at NTP conditions (cu. m.)	0.150

## RESULTS

PARAMETER		CONCENTRATION	<b>GPCB</b> Limit	
	F, 4	mg/Nm3	mg/Nm3	
Particulate Matter	(PM)	Nil	150.00	
Sulphur Di-oxide	(SO <sub>2</sub> )	13. 25	40.00	
Oxides of Nitrogen	(NOx)	3. 50	25.00	

ANALYSED BY,

488

(Analyst)

FOR AKSHAR CONSULTANTS,

D. J. Parell

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/17-18/266

Date: 13-07-2017

## STACK SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date: 07-07-2017
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME: 11:45 AM
SAMPLING LOCATION	: Stack attached to 10 TPH Steam boiler.	FUEL USED : Imported Coal

## DUST CONCENTRATION ( PM ) DATA

Stack /Flue gas temperature ( Deg. C )	145.00
Stack gas velocity (m./sec.)	8.54
Sampling duration ( min.)	30.00
Vacuum gauge reading (mm. of Hg.)	10.00
Volume of gas sampled at NTP conditions (cu. m.)	0.75
Wt. of PM collected ( mg.)	110.96

#### GAS CONCENTRATION DATA

Sampling duration ( min.)	30.00
Gas flow-rate ( litres per min.)	5.00
Volume of gas sampled at NTP conditions (cu. m.)	0.150

## RESULTS

PARAMETER		CONCENTRATION		GPCB Limit
	A Nandida	mg/Nm3	ppm	,
Particulate matter	(PM)	147. 95		150 mg/Nm <sup>3</sup>
Sulphur Di-oxide	(SO <sub>2</sub> )		93.40	100 ppm
Nitrogen Di-oxide	(NO <sub>2</sub> )		3. 10	50 ppm

Note: NTP conditions have been taken as 25 Deg. C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

V22

(Analyst)

FOR AKSHAR CONSULTANTS,

D. J. Parek

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/17-18/268

Date: 13-07-2017

# SCRUBBER SAMPLING ANALYSIS REPORT

UNIT	Intas Pharmaceuticals Ltd.	Sampling Date : 07-07-2017
SITE	Plot No. 457, 458, Sarkhej-B Vil.: Matoda – 382 210. Ta. Dist.: Ahmedabad.	
SAMPLING LOCATION	Vent attached to reaction vess API Plant.	sel of

## GAS CONCENTRATION DATA

Sampling Duration ( min.)	30.00
Vaccum Gauge Reading (mm. of Hg.)	0.00
Gas flow-rate ( litres per min.)	5.00
Volume of Gas Sampled at STP Conditions (cu. mt.)	0.15

## RESULTS

PARAMETER		CONCENTRATION	<b>GPCB</b> Limit
		mg/Nm3	mg/Nm3
Particulate Matter	(PM)	Nil	150.00
Sulphur Di-oxide	(SO <sub>2</sub> )	15. 60	40.00
Oxides of Nitrogen	(NOx)	2. 95	25.00

Note: STP conditions have been taken as 25° C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

1100

(Analyst)

FOR AKSHAR CONSULTANTS,

D. J. Parell

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/17-18/269

Date: 13-07-2017

## STACK SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 07-07-2017
SITE	: Plot No. 457, 458, Sarkhej-Ba Vil.: Matoda – 382 210. Ta. S Dist.: Ahmedabad.	
SAMPLII LOCATIO	: Stack attached to 1010 KVA I	OG set. FUEL USED : LDO.

## DUST CONCENTRATION ( PM ) DATA

Stack /Flue gas temperature ( Deg. C )	214.00	
Stack gas velocity (m./sec.)	6.35	
Sampling duration ( min.)	30.00	
Vacuum gauge reading (mm. of Hg.)	10.00	
Volume of gas sampled at NTP conditions ( cu. m. )	0.65	
Wt. of PM collected ( mg.)	47.08	

#### GAS CONCENTRATION DATA

Sampling duration ( min.)	30.00
Gas flow-rate ( litres per min.)	5.00
Volume of gas sampled at NTP conditions (cu. m.)	0.150

## RESULTS

PARAMETER	CONCENTRATION		GPCB Limit	
		mg/Nm3	ppm	
Particulate matter	(PM)	72. 43	900 MI	150 mg/Nm <sup>3</sup>
Sulphur Di-oxide	$(SO_2)$		20.30	100 ppm
Nitrogen Di-oxide	(NO <sub>2</sub> )		2. 10	50 ppm

Note: NTP conditions have been taken as 25 Deg. C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

488

D. J. Parekh

(Analyst)

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/17-18/270

Date: 13-07-2017

## STACK SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date: 07-07-2017
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil. : Matoda – 382 210. Ta. Sanand, Dist. : Ahmedabad.	TIME: 03:00 PM
SAMPLING LOCATION	: Stack attached to 650 KVA DG set.	FUEL USED : LDO.

#### DUST CONCENTRATION ( PM ) DATA

Stack /Flue gas temperature ( Deg. C )	198.00	
Stack gas velocity (m./sec.)	5.70	
Sampling duration ( min.)	30.00	
Vacuum gauge reading (mm. of Hg.)	10.00	
Volume of gas sampled at NTP conditions (cu. m.)	0.55	
Wt. of PM collected ( mg.)	32.08	

## GAS CONCENTRATION DATA

Sampling duration ( min.)	30.00	
Gas flow-rate ( litres per min.)	5.00	
Volume of gas sampled at NTP conditions ( cu. m.)	0.150	

## RESULTS

PARAMETER	CONCENTRATION		GPCB Limit	
		mg/Nm3	ppm	
Particulate matter	(PM)	58. 33		150 mg/Nm <sup>3</sup>
Sulphur Di-oxide	$(SO_2)$		21. 44	100 ppm
Nitrogen Di-oxide	(NO <sub>2</sub> )		2.30	50 ppm

Note: NTP conditions have been taken as 25 Deg. C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

D. J. Parekh

(Authorised Signatory)

(Analyst)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/17-18/271

Date: 13-07-2017

## AMBIENT AIR SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 07-07-2017
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME: 09:30 AM
SAMPLING LOCATION	: In open space near boiler house.	

## AMBIENT AIR QUALITY DATA

(A) 8 hourly observation:	
Duration of sampling	09:30 AM to 05:30 PM
2. Weight of PM <sub>2.5</sub> collected	0. 394 mg.
3. Volume of Air sampled	7. 665 Cubic meter
4. PM <sub>2.5</sub> concentration	GPCB Limit 51. 40 μg / m <sup>3</sup> 60 μg/m <sup>3</sup>

(B) 8 hourly observation:

Time:

09:30 AM to 05:30 PM

Volume of Air Sampled ( cu. mt. )	0.24	GPCB Limit μg/m <sup>3</sup>
Sulphur Di-oxide (SO <sub>2</sub> ) (ug/m <sup>3</sup> )	10.40	80.00
Nitrogen Di-oxide (NO <sub>2</sub> ) (ug/m <sup>3</sup> )	21. 70	80.00

ANALYSED BY,

88

(Analyst)

FOR AKSHAR CONSULTANTS,

D. J. Parell

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/17-18/272

Date: 13-07-2017

## AMBIENT AIR SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 07-07-2017
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME: 09:30 AM
SAMPLING LOCATION	: In open space near boiler house.	

## AMBIENT AIR QUALITY DATA

(A) 8 hourly observation:		0	
1. Duration of sampling	14 I	1	09:30 AM to 05:30 PM
2. Weight of PM <sub>10</sub> collected	r styrocody.		0. 685 mg.
3. Volume of Air sampled			7. 580 Cubic meter
4. PM <sub>10</sub> concentration			GPCB Limit
2 VIII	The state of the s		90. 37 μg / m3 100 μg/m3

ANALYSED BY,

WS &

(Analyst)

FOR AKSHAR CONSULTANTS,

D. J. Parell

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/17-18/273

Date: 13-07-2017

## WORK AREA AIR SAMPLING ANALYSIS REPORT

UNIT : INTAS PHARMACEUTICALS LTD.

SITE : Plot No. 457, 458, Sarkhej-Bavla Highway,

Vil.: Matoda - 382 210. Ta. Sanand,

Dist.: Ahmedabad.

Sr. No.	Sampling location	Date of Sampling	Veight of PM <sub>2.5</sub> collected ( in ug )	Volume of Air sampled (in m³)	Dust concentration – PM <sub>2.5</sub> (in ug/m <sup>3</sup> )	GPCB Limit (in ug/m³)
1	Ware House Dispensing Area	07/07/'17	69.03	7.80	8.85	60.00
2	First floor of Manufacturing plant	07/07/'17	70.91	7.75	9.15	60.00
3	Second floor of Manufacturing plant	07/07/'17	72.9	8.05	8.98	60.00

Sr. No.	Sampling location	Date of Sampling	Methylene Di- chloride (MDC) concentration (VOC) (in ug/m³)	Toluene concentration (VOC) (in ug/m³)
1	Ware House Dispensing Area	07/07/'17	BDL	cu es es
2	First floor of Manufacturing plant	07/07/'17	BDL	BDL
3	Second floor of Manufacturing plant	07/07/'17	BDL	10 to 10

BDL: Below Detectable Limit.

ANALYSED BY,

1885

(Analyst)

FOR AKSHAR CONSULTANTS,

D. J. Parell

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

## **INSTANTANEOUS NOISE LEVEL MONITORING REPORT**

Name of Company: Intas Pharmaceuticals Ltd.

Address

: Plot No. 457, 458, Sarkhej Bavla Highway,

Vil.: Motoda - 382 210,

Dist.: Ahmedabad.

Date: 07-07-2017

Sr. No.	LOCATIONS	AVERAGE READING ( dB )			
	i i	12:30 PM to 01:00 PM (day time)	11:25 PM to 11:55 PM (night time)		
01	Near main gate no.1.	60.3	51.4		
02	Near main gate no. 2.	64.6	55.3		
03	Near NE corner of premises.	63.7	55.2		
04	Near SE corner of premises.	62.9	52.7		
05	Near boiler house.	73.8	63.2		
06	Near ETP.	74.2	63.9		
07	Near RM storage area.	65.5	58.7		
08	Near administration building.	63.8	54.9		
09	Near pump house.	72.0	63.2		
10	Near DG set & compressor room	74.1	64.3		

Measured by,

488

(Analyst)

For AKSHAR CONSULTANTS,

D. J. Parell

(AUTHORISED SIGNATORY)

Noicana



704 & 813, Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009, Tel/Fax : (079) 26583525

Ref. No. AC/SOLID/17-18/008

Date: 13-07-2017

Intas Pharmaceuticals Ltd.,

Plot No. 457, 458, Sarkhej - Bavla Highway,

Vil.: Matoda - 382 210, Ta.: Sanand,

Dist.: Ahmedabad.

Sub.: Analysis report of your ETP sludge sample.

Source

: Effluent Treatment Plant.

Date of Receipt

07-07-2017

Sample drawn by

Akshar Consultants.

Physical state

Dry sludge.

Sr.	Characteristics	Unit	Results
No.			
01	pH (10 % Solution)		7.81
02	Chemical Oxygen Demand ( COD )	gms/kg	9.35
03	Bio-chemical Oxygen Demand (BOD)	gms/kg	3.73
04	Chlorides	gms/kg	18.24
05	Sulphate	gms/kg	29.25
06	Total Inorganic Solids at 550 Deg. C	gms/kg	693.22
07	Total Dissolved Solids	gms/kg	94.80
08	Total Hardness (as CaCO <sub>3</sub> )	gms/kg	11.00
09	Calcium Hardness (as CaCO <sub>3</sub> )	gms/kg	7.50
10	Magnesium Hardness (as CaCO <sub>3</sub> )	gms/kg	3.50
11	Oil & Oil Emulsions	gms/kg	N. D. *
12	Total Alkalinity ( as CaCO <sub>3</sub> )	gms/kg	2.11

N. D. \*: Not Detected in gms/kg.

ANALYSED BY.

& prayhely

(Analyst)

For AKSHAR CONSULTANTS,

D. J. Parekh

(Authorised Signatory)



704 & 813, Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Ref. No. AC/SOLID/17-18/009

Date: 13-07-2017

Intas Pharmaceuticals Ltd.,

Plot No. 457, 458, Sarkhej – Bavla Highway,

Vil.: Matoda - 382 210, Ta.: Sanand,

Dist.: Ahmedabad.

Sub.: Analysis report of your sludge sample (Incinerator Ash).

Source

Incinerator.

Date of Receipt

07-07-2017

Sample drawn by

Akshar Consultants.

Physical state

Dry powder.

Sr. No.	Characteristics		Unit	Results
01	pH (10 % Solution)	1 11		8.44
02	Chemical Oxygen Demand (COD	)	gms/kg	8.62
03	Bio-chemical Oxygen Demand ( B	OD)	gms/kg	1.99
04	Chlorides		gms/kg	35.35
05	Sulphate		gms/kg	19.20
06	Total Inorganic Solids at 550 Deg.	С	gms/kg	882.45
07	Total Dissolved Solids		gms/kg	92.44
_08	Total Hardness (as CaCO <sub>3</sub> )		gms/kg	13.00
09	Calcium Hardness (as CaCO <sub>3</sub> )		gms/kg	8.00
10	Magnesium Hardness (as CaCO <sub>3</sub>	)	gms/kg	5.00
11	Oil & Oil Emulsions		gms/kg	N. D. *
12	Total Alkalinity ( as CaCO <sub>3</sub> )	P 1 3	gms/kg	3.21

N. D. \*: Not Detected in gms/kg.

ANALYSED BY,

Stroghela

(Analyst)

For AKSHAR CONSULTANTS,

D. J. Parell

(Authorised Signatory)