

704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax : (079) 26583525 Ref. No. AC/EFF/15-16/165

Intas Pharmaceuticals Ltd.,

Plot No. 457, 458, Sarkhej - Bavala Highway,

Vil.: Matoda - 382 210, Ta.: Sanand,

Dist.: Ahmedabad.

Sub. : ANALYSIS REPORT OF YOUR TREATED EFFLUENT SAMPLE.

Sample drawn by

: Akshar Consultants.

Sample collection date

: 03-10-2015.

Sr. No.	Parameter	Result	GPCB Limit
01	рН	7.47	6.5 – 8.5
02	Temperature (Deg. C)	32.00	40.00
03	Colour (Pt-Co unit)	20.00	100.00
04	Total Suspended Solids	95.00	100.00
05	Oil & Grease	2.00	10.00
06	Phenolic Compounds	Nil	1.00
07	Cyanides	N. D. *	0.20
08	Fluorides	0.15	2.00
09	Sulphides	0.30	2.00
10	Ammonical Nitrogen	9.80	50.00
11	Total Chromium	N. D. *	2.00
12	Hexavalent Chromium	N. D. *	0.10
13	Copper	N. D. *	3.00
14	Lead	N. D. *	0.10
15	Mercury	N. D. *	0.01
16	Nickel	N. D. *	3.00
17	Zinc	N. D. *	5.00
18	COD	80.00	100.00
19	BOD	22.00	30.00
20	Chlorides	521.00	600.00
21	Sulphates	236.00	1000.00
22	Total Dissolved Solids	2062.00	2100.00
23	Sodium Absorption Ratio	23.00	26.00
24	Arsenic	N. D. *	0.20
25	Cadmium	N. D. *	2.00
26	Insecticide / Pesticide	Absent	Absent
27	Bio – assay Test	91 % survival of fish after	90 % survival of fish after
		96 hrs. in 100 % effluent	96 hrs. in 100 % effluent

Note: All parameters except pH, Temperature & Colour are expressed in mg/L.

N.D.* : Not Detected in mg/L.

ANALYSED BY,

For AKSHAR CONSULTANTS,

(Analyst)

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/15-16/484

Date: 07-10-2015

STACK SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date: 03-10-2015
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME:11:30 AM
SAMPLING LOCATION	: Stack attached to Liquid / Solid Waste Incinerator.	FUEL USED : HSD

DUST CONCENTRATION (PM) DATA

152.00	
9.27	
30.00	
10.00	
0.33	
36.41	
	9.27 30.00 10.00 0.33

GAS CONCENTRATION DATA

Sampling duration (min.)	30.00	
Gas flow-rate (litres per min.)	5.00	
Volume of gas sampled at NTP conditions (cu. m.)	0.150	

RESULTS

PARAMETER		CONCENTRATION		GPCB Limit
		mg/Nm3	ppm	
Particulate matter	(PM)	110. 33		150 mg/Nm ³
Sulphur Di-oxide	(SO ₂)		38. 45	100 ppm
Nitrogen Di-oxide	(NO ₂)		7. 25	50 ppm

Note: NTP conditions have been taken as 25 Deg. C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

(Analyst) (Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/15-16/485

Date: 07-10-2015

STACK SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date: 03-10-2015
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME: 01:00 PM
SAMPLING LOCATION	: Stack attached to 10 TPH Steam boiler.	FUEL USED : Agro Waste

DUST CONCENTRATION (PM) DATA

Stack /Flue gas temperature (Deg. C)	192.00	
Stack gas velocity (m./sec.)	9.02	
Sampling duration (min.)	30.00	
Vacuum gauge reading (mm. of Hg.)	10.00	
Volume of gas sampled at NTP conditions (cu. m.)	0.27	
Wt. of PM collected (mg.)	30.20	

GAS CONCENTRATION DATA

Sampling duration (min.)	30.00
Gas flow-rate (litres per min.)	5.00
Volume of gas sampled at NTP conditions (cu. m.)	0.150

RESULTS

PARAMETER		CONCENTRATION		GPCB Limit
		mg/Nm3	ppm	
Particulate matter	(PM)	111. 85	pa sa sa ;	150 mg/Nm ³
Sulphur Di-oxide	(SO ₂)		26. 35	100 ppm
Nitrogen Di-oxide	(NO ₂)		5. 80	50 ppm

Note: NTP conditions have been taken as 25 Deg. C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

D. J. Parell

(Analyst)

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/15-16/486

Date: 07-10-2015

STACK SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 03-10-2015
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME: 01: 45 PM
SAMPLING LOCATION	: Stack attached to 1010 KVA DG set.	FUEL USED : LDO.

DUST CONCENTRATION (PM) DATA

Stack /Flue gas temperature (Deg. C)	218.00	
Stack gas velocity (m./sec.)	5.68	
Sampling duration (min.)	30.00	
Vacuum gauge reading (mm. of Hg.)	10.00	
Volume of gas sampled at NTP conditions (cu. m.)	0.62	
Wt. of PM collected (mg.)	37.13	

GAS CONCENTRATION DATA

Sampling duration (min.)	30.00
Gas flow-rate (litres per min.)	5.00
Volume of gas sampled at NTP conditions (cu. m.)	0.150

RESULTS

PARAMETER		CONCENT	CONCENTRATION		
		mg/Nm3	ppm		
Particulate matter	(PM)	59. 88		150 mg/Nm ³	
Sulphur Di-oxide	(SO ₂)		28. 05	100 ppm	
Nitrogen Di-oxide	(NO ₂)		6. 10	50 ppm	

Note: NTP conditions have been taken as 25 Deg. C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

(Analyst) (Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/15-16/487

Date: 07-10-2015

STACK SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date: 03-10-2015
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME: 02:30 PM
SAMPLING LOCATION	: Stack attached to 650 KVA DG set.	FUEL USED : LDO.

DUST CONCENTRATION (PM) DATA

195.00
5.10
30.00
10.00
0.60
29.93

GAS CONCENTRATION DATA

Sampling duration (min.)	30.00	
Gas flow-rate (litres per min.)	5.00	
Volume of gas sampled at NTP conditions (cu. m.)	0.150	

RESULTS

PARAMETER		CONCENT	GPCB Limit	
		mg/Nm3	ppm	
Particulate matter	(PM)	49. 88		150 mg/Nm ³
Sulphur Di-oxide	(SO ₂)		22. 40	100 ppm
Nitrogen Di-oxide	(NO ₂)		6. 04	50 ppm

Note: NTP conditions have been taken as 25 Deg. C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

D. J. Parell

(Analyst)

(Authorised Signatory)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/15-16/488

Date: 07-10-2015

SCRUBBER SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 03-10-2015
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil. : Matoda – 382 210. Ta. Sanand,	TIME: 03: 15 PM
_	Dist. : Ahmedabad.	
SAMPLING	: Vent attached to Ammonia Scrubber of API Plant.	
LOCATION		

GAS CONCENTRATION DATA

Sampling duration (min.)	30.00	
Gas flow-rate (litres per min.)	5.00	
Volume of gas sampled at NTP conditions (cu. m.)	0.150	

RESULTS

PARAMETER		CONCENTRATION	GPCB Limit	
		mg/Nm3	mg/Nm3	
Ammonia	(NH_3)	44. 80	175.00	
Particulate Matter	(PM)	Nil	150.00	
Sulphur Di-oxide	(SO_2)	Nil	40.00	
Oxides of Nitrogen	(NOx)	Nil	25.00	

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

D. J. Parell

(Analyst)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/15-16/489

Date: 07-10-2015

SCRUBBER SAMPLING ANALYSIS REPORT

UNIT	:	Intas Pharmaceuticals Ltd.	Sampling Date: 03-10-2015
SITE	:	Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME: 04:00 PM
SAMPLING LOCATION		: Vent attached to HCl scrubber of API Plant.	

GAS CONCENTRATION DATA

Sampling Duration (min.)	30.00
Vaccum Gauge Reading (mm. of Hg.)	0.00
Gas flow-rate (litres per min.)	5.00
Volume of Gas Sampled at STP Conditions (cu. mt.)	0.15

RESULTS

PARAMETER		CONCENTRATION	GPCB Limit
		mg/Nm3	mg/Nm3
Hydrochloric Acid	(HCI)	12. 60	20.00
Particulate Matter	(PM)	Nil	150.00
Sulphur Di-oxide	(SO_2)	Nil	40.00
Oxides of Nitrogen	(NOx)	Nil	25.00

Note: STP conditions have been taken as 25° C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

(Analyst)

(Authorised Signatory)

D. J. Parell

with	a	commitment	to	your	growth	and	well-being
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704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/15-16/490

Date: 07-10-2015

AMBIENT AIR SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date: 03-10-2015
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME: 10:00 AM
SAMPLING LOCATION	: In open space near boiler house.	

AMBIENT AIR QUALITY DATA

(A) 8 hourly observation:	
Duration of sampling	10:00 AM to 06:00 PM
2. Weight of PM _{2.5} collected	0. 385 mg.
3. Volume of Air sampled	7. 415 Cubic meter
4. PM _{2.5} concentration	GPCB Limit 51. 92 μg / m ³ 60 μg/m ³

(B) 8 hourly observation:

Time: 10:00 AM to 06:00 PM

Volume of Air	0.24	GPCB Limit
Sampled (cu. mt.)		μg/m ³
Sulphur Di-oxide (SO ₂) (ug/m ³)	17. 55	80.00
Nitrogen Di-oxide (NO ₂) (ug/m ³)	28. 55	80.00

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

D. J. Parela

(Analyst)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/15-16/491

Date: 07-10-2015

AMBIENT AIR SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date: 03-10-2015
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand, Dist.: Ahmedabad.	TIME: 10:00 AM
SAMPLING LOCATION	: In open space near boiler house.	

AMBIENT AIR QUALITY DATA

(A) 8 hourly observation:	
Duration of sampling	10:00 AM to 06:00 PM
2. Weight of PM ₁₀ collected	0. 709 mg.
3. Volume of Air sampled	7. 668 Cubic meter
4. PM ₁₀ concentration	GPCB Limit 92. 46 μg / m3 100 μg/m3

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

(Analyst)

(Authorised Signatory)

D. J. Pareld



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Report No.: AC/AIR/15-16/492

Date: 07-10-2015

WORK AREA AIR SAMPLING ANALYSIS REPORT

UNIT	: INTAS PHARMACEUTICALS LTD.	
SITE	: Plot No. 457, 458, Sarkhej-Bavla Highway, Vil.: Matoda – 382 210. Ta. Sanand,	
	Dist. : Ahmedabad.	

Sr. No.	Sampling location	Date of Sampling	Weight of PM _{2.5} collected (in ug)	Volume of Air sampled (in m³)	Dust concentration – PM _{2.5} (in ug/m ³)	GPCB Limit (in ug/m³)
1	Ware House Dispensing Area	03/10/'15	55.34	7.85	7.05	60.00
2	First floor of Manufacturing plant	03/10/'15	53.66	7.80	6.88	60.00
3	Second floor of Manufacturing plant	03/10/'15	54.37	7.95	6.84	60.00

Sr. No.	Sampling location	Date of Sampling	Methylene Di- chloride (MDC) concentration (VOC) (in ug/m³)	Toluene concentration (VOC) (in ug/m³)
1	Ware House Dispensing Area	03/10/'15	BDL	
2	First floor of Manufacturing plant	03/10/'15	BDL	BDL
3	Second floor of Manufacturing plant	03/10/'15	BDL	

BDL: Below Detectable Limit.

ANALYSED BY,

FOR AKSHAR CONSULTANTS,

D. J. Parelle

(Analyst)



704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

INSTANTANEOUS NOISE LEVEL MONITORING REPORT

Name of Company: Intas Pharmaceuticals Ltd.

Address

: Plot No. 457, 458, Sarkhej Bavla Highway,

Vil.: Motoda – 382 210, Dist.: Ahmedabad.

Date: 03-10-2015

Sr. No.	LOCATIONS	AVERAGE READING (dB)		
		09:00 AM to 09:45 AM (day time)	11:30 PM to 12:15 AM (night time)	
01	Near main gate no.1.	60.8	54.5	
02	Near main gate no. 2.	61.4	54.1	
03	Near NE corner of premises.	59.7	53.9	
04	Near SE corner of premises.	62.2	53.4	
05	Near boiler house.	71.8	66.9	
06	Near ETP.	72.9	67.4	
07	Near RM storage area.	61.8	56.4	
08	Near administration building.	60.4	56.8	
09	Near pump house.	70.2	63.9	
10	Near DG set & compressor room	78.4	69.2	

Measured by,	For AKSHAR	CONSULTANTS,
		Parell
(Analyst)	(AUTHORISI	ED SIGNATORY)
		Noicana

704 & 813. Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax: (079) 26583525

Ref. No. AC/SOLID/15-16/016

Date: 09-10-2015

Intas Pharmaceuticals Ltd.,

Plot No. 457, 458, Sarkhej – Bavla Highway,

Vil.: Matoda - 382 210, Ta.: Sanand,

Dist.: Ahmedabad.

Sub.: Analysis report of your sludge sample (Incinerator Ash).

Source

Incinerator.

Date of Receipt

: 03-10-2015

Sample drawn by : Akshar Consultants.

Physical state : Dry powder.

Sr.	Characteristics	Unit	Results
No.			
01	pH (10 % Solution)		8.25
02	Chemical Oxygen Demand (COD)	gms/kg	6.30
03	Bio-chemical Oxygen Demand (BOD)	gms/kg	1.55
04	Chlorides	gms/kg	22.16
05	Sulphate	gms/kg	11.93
06	Total Inorganic Solids at 550 Deg. C	gms/kg	887.60
07	Total Dissolved Solids	gms/kg	92.80
08	Total Hardness (as CaCO ₃)	gms/kg	11.00
09	Calcium Hardness (as CaCO ₃)	gms/kg	6.50
10	Magnesium Hardness (as CaCO ₃)	gms/kg	4.50
11	Oil & Oil Emulsions	gms/kg	N. D. *
12	Total Alkalinity (as CaCO ₃)	gms/kg	2.98

N. D. *: Not Detected in gms/kg.

ANALYSED BY,

For AKSHAR CONSULTANTS,

D. J. Parell

(Analyst)

Ref. No. AC/SOLID/15-16/015

Date: 09-10-2015

Intas Pharmaceuticals Ltd.,

Plot No. 457, 458, Sarkhej - Bavla Highway,

Vil.: Matoda - 382 210, Ta.: Sanand,

Dist.: Ahmedabad.

Sub.: Analysis report of your ETP sludge sample.

Source

Effluent Treatment Plant.

Date of Receipt

: 03-10-2015

Sample drawn by : Akshar Consultants.

Physical state

: Semi – solid sludge.

Sr.	Characteristics	Unit	Results
No.			
01	pH (10 % Solution)		7.94
02	Chemical Oxygen Demand (COD)	gms/kg	12.60
03	Bio-chemical Oxygen Demand (BOD)	gms/kg	4.02
04	Chlorides	gms/kg	14.33
05	Sulphate	gms/kg	28.68
06	Total Inorganic Solids at 550 Deg. C	gms/kg	675.30
07	Total Dissolved Solids	gms/kg	94.96
08	Total Hardness (as CaCO ₃)	gms/kg	13.00
09	Calcium Hardness (as CaCO ₃)	gms/kg	9.00
10	Magnesium Hardness (as CaCO ₃)	gms/kg	4.00
11	Oil & Oil Emulsions	gms/kg	N. D. *
12	Total Alkalinity (as CaCO ₃)	gms/kg	2.35

N. D. *: Not Detected in gms/kg.

ANALYSED BY,

For AKSHAR CONSULTANTS,

In. I. Parell

(Analyst)