



**AKSHAR
CONSULTANTS**

THE ENVIRONMENT MANAGEMENT PEOPLE

704 & 813, Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax : (079) 26583525

Report No. AC/EFF/15-16/231

Date : 16-01-2016

Intas Pharmaceuticals Ltd.,
Plot No. 191, Vil. : Chacharwadi-Vasna,
Ta. : Sanand, Dist. : Ahmedabad.

Sub. : ANALYSIS REPORT OF YOUR TREATED EFFLUENT SAMPLE.

Sample drawn by : AKSHAR CONSULTANTS.
Sample drawn date : 09-01-2016.

Sr. No.	Parameter	Result	GPCB Limit
1	pH	8.05	6.5 to 8.5
2	Temperature	29.00	40 Deg. C
3	Colour (Pt-Co Unit)	10.00	100 units
4	Suspended Solids	93.00	100
5	Oil & Grease	1.00	10
6	Phenolic Compounds	0.20	1
7	Cyanides	N. D.*	0.2
8	Fluorides	0.30	1.5
9	Sulphides	N. D.*	0.5
10	Ammonical Nitrogen	24.85	50
11	Arsenic	N. D.*	0.2
12	Total Chromium	N. D.*	2.0
13	Hexavalent Chromium	N. D.*	0.1
14	Copper	N. D.*	2
15	Lead	N. D.*	0.1
16	Mercury	N. D.*	0.01
17	Nickel	N. D.*	3
18	Zink	N. D.*	5
19	Cadmium	N. D.*	2
20	BOD	26.00	30
21	COD	94.00	100
22	Chlorides	544.00	600
23	Sulphate	312.00	1000
24	Total Dissolved Solids	2080.00	2100
25	Insecticides / Pesticides	Absent	Absent
26	Sodium absorption ratio (SAR)	23.30	26
27	Selenium	N. D.*	0.05
28	Boron	N. D.*	2
29	Total residual Chlorine	0.70	1
30	Percent Sodium	54.30	60
31	Bio – assay Test	90 % survival of fish after 96 hrs. in 100 % effluent	90 % survival of fish after 96 hrs. in 100 % effluent

Note : All Parameters except pH, temp., colour, SAR, % Sodium are expressed in mg/L.

N. D.* : Not detected in mg/L.

Analysed By,

(Analyst)

For AKSHAR CONSULTANTS,

(AUTHORISED SIGNATORY)



THE ENVIRONMENT MANAGEMENT PEOPLE

704 & 813, Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax : (079) 26583525

Report No. : AC/AIR/15-16/719

Date : 12-01-2016

SCRUBBER SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 09-01-2016
SITE	: Plot No. 191, Vil. : Chacharwadi-Vasna Ta. Sanand, Dist. : Ahmedabad.	TIME : 04 : 10 PM
SAMPLING LOCATION	: Vent attached to Solvent Vapour scrubber of wing - 1.	

GAS CONCENTRATION DATA

Sampling Duration (min.)	30.00
Vaccum Gauge Reading (mm. of Hg.)	0.00
Gas flow-rate (litres per min.)	5.00
Volume of Gas Sampled at STP Conditions (cu. mt.)	0.15

RESULTS

PARAMETER	CONCENTRATION	GPCB Limit
	mg/Nm ³	mg/Nm ³
Hydrochloric Acid (HCl)	Nil	20.00
Chlorine	Nil	9.00
Sulphur Di-oxide (SO ₂)	Nil	40.00
Oxides of Nitrogen (NO _x)	Nil	25.00
Ammonia	Nil	175.00
H ₂ S	Nil	45.00
CS ₂	Nil	180.00
CO	Nil	150.00
Hydro Carbon (VOC)	6.80	45.00
Mercaptan	Nil	0.5 (by volume)

Note : STP conditions have been taken as 25° C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

(Analyst)

FOR AKSHAR CONSULTANTS,

(Authorised Signatory)



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704 & 813, Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax : (079) 26583525

INSTANTANEOUS NOISE LEVEL MONITORING REPORT

Name of Company : Intas Pharmaceuticals Ltd.

Address : Plot No. 191, Vil. : Chacharwadi-Vasna,
Ta. : Sanand,
Dist. : Ahmedabad.

Date : 09-01-2016

Sr. No.	LOCATIONS	AVERAGE READING (dB)			
		03:00 PM to 03:30 PM (day time)	GPCB Limit (dB)	11:00 PM to 11:30 PM (night time)	GPCB Limit (dB)
01	Near main gate	54.8	75	50.2	70
02	Near ETP	60.7	75	52.1	70
03	Near Bore well	57.9	75	52.5	70
04	Near Electric Substation	64.7	75	56.3	70
05	Near Canteen	62.1	75	52.6	70
06	Near Utility Area	63.8	75	55.4	70
07	Near Ware House	62.0	75	57.3	70
08	Inside Production Area	64.9	75	60.2	70

Measured by,

(Analyst)

For AKSHAR CONSULTANTS,

(AUTHORISED SIGNATORY)

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704 & 813, Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax : (079) 26583525

Report No. : AC/AIR/15-16/722

Date : 12-01-2016

AMBIENT AIR SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 09-01-2016
SITE	: Plot No. 191, Vil. : Chacharwadi-Vasna Ta. Sanand, Dist. : Ahmedabad.	TIME : 10 : 30 AM
SAMPLING LOCATION	: In open space near main gate.	

AMBIENT AIR QUALITY DATA

(A) 8 hourly observation :	
1. Duration of sampling	10 : 30 AM to 06 : 30 PM
2. Weight of PM ₁₀ collected	0. 629 mg.
3. Volume of Air sampled	6. 885 Cubic meter
4. PM ₁₀ concentration	GPCB Limit 91. 36 µg / m ³ 100 µg/m ³

ANALYSED BY,

(Analyst)

FOR AKSHAR CONSULTANTS,

(Authorised Signatory)



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704 & 813, Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax : (079) 26583525

Report No. : AC/AIR/15-16/721

Date : 12-01-2016

AMBIENT AIR SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 09-01-2016
SITE	: Plot No. 191, Vil. : Chacharwadi-Vasna Ta. Sanand, Dist. : Ahmedabad.	TIME : 10 : 30 AM
SAMPLING LOCATION	: In open space near main gate.	

AMBIENT AIR QUALITY DATA

(A) 8 hourly observation :	
1. Duration of sampling	10 : 30 AM to 06 : 30 PM
2. Weight of PM _{2.5} collected	0.336 mg.
3. Volume of Air sampled	6.570 Cubic meter
4. PM _{2.5} concentration	51.14 µg / m³ GPCB Limit 60 µg/m³

(B) 8 hourly observation :

Time : 10 : 30 AM to 06 : 30 PM

Volume of Air Sampled (cu. mt.)	0.24	GPCB Limit µg/m³
Sulphur Di-oxide (SO₂) (µg/m³)	17.40	80.00
Nitrogen Di-oxide (NO₂) (µg/m³)	25.70	80.00

ANALYSED BY,

(Analyst)

FOR AKSHAR CONSULTANTS,

(Authorised Signatory)



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Report No. : AC/AIR/15-16/720

Date : 12-01-2016

SCRUBBER SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 09-01-2016
SITE	: Plot No. 191, Vil. : Chacharwadi-Vasna Ta. Sanand, Dist. : Ahmedabad.	TIME : 04 : 45 PM
SAMPLING LOCATION	: Vent attached to Solvent Vapour scrubber of wing - 2.	

GAS CONCENTRATION DATA

Sampling Duration (min.)	30.00
Vaccum Gauge Reading (mm. of Hg.)	0.00
Gas flow-rate (litres per min.)	5.00
Volume of Gas Sampled at STP Conditions (cu. mt.)	0.15

RESULTS

PARAMETER	CONCENTRATION	GPCB Limit
	mg/Nm ³	mg/Nm ³
Hydrochloric Acid (HCl)	Nil	20.00
Chlorine	Nil	9.00
Sulphur Di-oxide (SO ₂)	Nil	40.00
Oxides of Nitrogen (NO _x)	Nil	25.00
Ammonia	Nil	175.00
H ₂ S	Nil	45.00
CS ₂	Nil	180.00
CO	Nil	150.00
Hydro Carbon (VOC)	8.30	45.00
Mercaptan	Nil	0.5 (by volume)

Note : STP conditions have been taken as 25° C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

(Analyst)

FOR AKSHAR CONSULTANTS,

(Authorised Signatory)



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704 & 813, Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax : (079) 26583525

Ref. No. AC/SOLID/15-16/024

Date : 16-01-2016

Intas Pharmaceuticals Ltd.,
Plot No. 191, Vil. : Chachrwadi-Vasna,
Ta. : Sanand, Dist. : Ahmedabad.

Sub. : Analysis report of your ETP sludge sample.

Source : Effluent Treatment Plant.
Date of Receipt : 09-01-2016
Sample drawn by : Akshar Consultants.
Physical state : Semi – solid sludge.

Sr. No.	Characteristics	Unit	Results
01	pH (10 % Solution)	----	7.44
02	Chemical Oxygen Demand (COD)	gms/kg	30.33
03	Bio-chemical Oxygen Demand (BOD)	gms/kg	7.99
04	Chlorides	gms/kg	25.49
05	Sulphate	gms/kg	17.65
06	Total Inorganic Solids at 550 Deg. C	gms/kg	680.12
07	Total Dissolved Solids	gms/kg	94.38
08	Total Hardness (as CaCO_3)	gms/kg	12.00
09	Calcium Hardness (as CaCO_3)	gms/kg	7.00
10	Magnesium Hardness (as CaCO_3)	gms/kg	5.00
11	Oil & Oil Emulsions	gms/kg	N. D. *
12	Total Alkalinity (as CaCO_3)	gms/kg	2.15

N. D. *: Not Detected in gms/kg.

Analysed By,

(Analyst)

For AKSHAR CONSULTANTS,

(AUTHORISED SIGNATORY)



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704 & 813, Sakar-5, Nr. Mithakhali Railway Crossing, Off Ashram Road, Ahmedabad - 380 009. Tel/Fax : (079) 26583525

Report No. : AC/AIR/15-16/718

Date : 12-01-2016

SCRUBBER SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 09-01-2016
SITE	: Plot No. 191, Vil. : Chacharwadi-Vasna Ta. Sanand, Dist. : Ahmedabad.	TIME : 03 : 30 PM
SAMPLING LOCATION	: Vent attached to HCl scrubber of wing - 2.	

GAS CONCENTRATION DATA

Sampling Duration (min.)	30.00
Vaccum Gauge Reading (mm. of Hg.)	0.00
Gas flow-rate (litres per min.)	5.00
Volume of Gas Sampled at STP Conditions (cu. mt.)	0.15

RESULTS

PARAMETER	CONCENTRATION	GPCB Limit
	mg/Nm ³	mg/Nm ³
Hydrochloric Acid (HCl)	11.90	20.00
Chlorine	Nil	9.00
Sulphur Di-oxide (SO ₂)	Nil	40.00
Oxides of Nitrogen (NO _x)	Nil	25.00
Ammonia	Nil	175.00
H ₂ S	Nil	45.00
CS ₂	Nil	180.00
CO	Nil	150.00
Hydro Carbon (VOC)	Nil	45.00
Mercaptan	Nil	0.5 (by volume)

Note : STP conditions have been taken as 25°C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

(Analyst)

FOR AKSHAR CONSULTANTS,

(Authorised Signatory)



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Report No. : AC/AIR/15-16/717

Date : 12-01-2016

SCRUBBER SAMPLING ANALYSIS REPORT

UNIT	: Intas Pharmaceuticals Ltd.	Sampling Date : 09-01-2016
SITE	: Plot No. 191, Vil. : Chacharwadi-Vasna Ta. Sanand, Dist. : Ahmedabad.	TIME : 12 : 30 PM
SAMPLING LOCATION	: Vent attached to HCl scrubber of wing - 1.	

GAS CONCENTRATION DATA

Sampling Duration (min.)	30.00
Vaccum Gauge Reading (mm. of Hg.)	0.00
Gas flow-rate (litres per min.)	5.00
Volume of Gas Sampled at STP Conditions (cu. mt.)	0.15

RESULTS

PARAMETER	CONCENTRATION	GPCB Limit
	mg/Nm ³	mg/Nm ³
Hydrochloric Acid (HCl)	13.80	20.00
Chlorine	Nil	9.00
Sulphur Di-oxide (SO ₂)	Nil	40.00
Oxides of Nitrogen (NO _x)	Nil	25.00
Ammonia	Nil	175.00
H ₂ S	Nil	45.00
CS ₂	Nil	180.00
CO	Nil	150.00
Hydro Carbon (VOC)	Nil	45.00
Mercaptan	Nil	0.5 (by volume)

Note : STP conditions have been taken as 25° C & 760 mm of Hg atmospheric pressure.

ANALYSED BY,

(Analyst)

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(Authorised Signatory)



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Report No. : AC/AIR/15-16/723

Date : 12-01-2016

WORK AREA AIR SAMPLING ANALYSIS REPORT

UNIT	: INTAS PHARMACEUTICALS LTD.
SITE	: Plot No. 191, Vil. : Chacharwadi-Vasna Ta. Sanand, Dist. : Ahmedabad.

Sr. No.	Sampling location	Date of Sampling	Weight of PM _{2.5} collected (in ug)	Volume of Air sampled (in m ³)	Dust concentration – PM _{2.5} (in ug/m ³)	GPCB Limit (in ug/m ³)
1	Ware House Dispensing Area	09/01/'16	54.90	7.45	7.37	60.00
2	Ground floor of Manufacturing plant	09/01/'16	55.12	7.25	7.60	60.00
3	First floor of Manufacturing plant	09/01/'16	56.33	7.50	7.51	60.00

Sr. No.	Sampling location	Date of Sampling	Ethyl Acetate concentration (VOC) (in ug/m ³)
1	Ware House Dispensing Area	09/01/'16	BDL
2	Ground floor of Manufacturing plant	09/01/'16	BDL
3	First floor of Manufacturing plant	09/01/'16	BDL

BDL : Below Detectable Limit.

ANALYSED BY,

(Analyst)

FOR AKSHAR CONSULTANTS,

(Authorised Signatory)